Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 453/2010

SAFETY DATA SHEET

FOR INDUSTRIAL USE ONLY

EPIKURE™ Curing Agent MGS RIMH 137 KANNE 25KG

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name	:	EPIKURE™ Curing Agent MGS RIMH 137 KANNE 25KG
SDS Number	:	16S-00019
Product type	:	Curing Agent

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use	Epoxy Resin Systems

1.3 Details of the supplier of the safety data sheet

Manufacturer, importer, supplier	:	Hexion B.V. Seattleweg 17 3195 ND Pernis - Rotterdam The Netherlands
Contact person		4information@momentive.com
Telephone		General Information: +31 6 52 511079

1.4 Emergency telephone number

Supplier

Telephone number	:	CARECHEM24 +44(0)1235 239 670

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification	:	Xn, R21/22 C, R34 R43 R52/53

Physical/chemical hazards	:	Not applicable.
Human health hazards	:	Harmful in contact with skin and if swallowed. Causes burns. May cause sensitization by skin contact.
Environmental hazards	:	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

See Section 16 for the full text of the R phrases or H statements declared above.

2.2 Label elements

Hazard symbol or symbols :

Indication of danger : Corrosive

Risk phrases :
R21/22-Harmful in contact with skin and if swallowed.
R34-Causes burns.
R43-May cause sensitization by skin contact.
R52/53-Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases :
S23-Do not breathe gas/fumes/vapor/spray.
S26-In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S36/37/39-Wear suitable protective clothing, gloves and eye/face protection.
S45-In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
S60-This material and its container must be disposed of as hazardous waste.

Hazardous ingredients :
Poly(oxypropylene) diamine
3-aminomethyl-3,5,5-trimethylcyclohexylamine

Supplemental label elements : Not applicable.

2.3 Other hazards

Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII : Not applicable.

Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : Not applicable.

SECTION 3: Composition/information on ingredients

Substance/mixture : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Type

			67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	
Poly(oxypropylene) diamine	EC: CAS : 9046-10-0 Index:	>=50 - <75	C; R34 R52/53	Skin Corr./Irrit. 1C, H314 Aquatic Chronic 2, H411	[1]
3-aminomethyl-3,5,5-trimethylcyclohexylamine	EC:220-666-8 CAS : 2855-13-2 Index:612-067-00-9	>=35 - <50	C; R34 Xn; R21/22 R43 R52/53	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr./Irrit. 1B, H314 Eye Dam./Irrit. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]

Type
[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit
[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

See Section 16 for the full text of the R phrases or H statements declared above.
There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.
Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Get medical attention immediately. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation : Get medical attention immediately. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact : Get medical attention immediately. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Get medical attention immediately. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities

of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first aid personnel : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Corrosive to eyes. Causes burns.

Inhalation : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact : Corrosive to the skin. Causes burns. Harmful in contact with skin. May cause sensitization by skin contact.

Ingestion : Harmful if swallowed. May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur

Ingestion : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. This material is harmful to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

Additional information :

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material.

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste

disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see section 8 of SDS). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10 of SDS) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

Recommendations : Not available

Industrial sector specific solutions : Not available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNEL/DMEL Summary : Not available

PNEC Summary : Not available

8.2 Exposure controls

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state	:	Liquid
Color	:	slight blue
Odor	:	amine.
Odor threshold	:	Not available
pH	:	Not available
Melting point/freezing point	:	Not available
Initial boiling point and boiling range	:	240 °C
Flash point	:	110 °C
Evaporation rate	:	Not available
Upper/lower flammability or explosive limits	:	**Lower:** Not available **Upper:** Not available
Vapor pressure	:	Not available
Vapor density	:	Not available
Relative density	:	Not available
Density	:	0.960 g/cm3
Solubility(ies)	:	Not available
Solubility in water	:	Soluble
Partition coefficient: n-octanol/water	:	Not available
Auto-ignition temperature	:	Not available
Decomposition temperature	:	Not available
Viscosity	:	**Dynamic:** 10 - 50 mPa·s @ 25 °C (ISO 9371) **Kinematic:** Not available
Explosive properties	:	Not available
Oxidizing properties	:	Not available

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	:	Stable under normal conditions.
10.2 Chemical stability	:	The product is stable.
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	:	No specific data.
10.5 Incompatible materials	:	No specific data.
10.6 Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Poly(oxypropylene) diamine				
	LD50 Oral	Rat	2,885 mg/kg	-
	LD50 Dermal	Rabbit	2,980 mg/kg	-
3-aminomethyl-3,5,5-trimethylcyclohexylamine				
	LD50 Oral	Rat	1,030 mg/kg	-

Conclusion/Summary : Not available

Acute toxicity estimates

Not available

Irritation/Corrosion

Conclusion/Summary
Skin : Not available
eyes : Not available
Respiratory : Not available

Sensitization

Conclusion/Summary
Skin : Not available
Respiratory : Not available

Mutagenicity

Conclusion/Summary : Not available

Carcinogenicity

Conclusion/Summary : Not available

Reproductive toxicity

Conclusion/Summary : Not available

Teratogenicity

Conclusion/Summary : Not available

Specific target organ toxicity (single exposure)
Not available

Specific target organ toxicity (repeated exposure)
Not available

Aspiration hazard
Not available

Information on the likely routes of exposure : Not available

Potential acute health effects

Eye contact	:	Corrosive to eyes. Causes burns.
Inhalation	:	Harmful if swallowed. May cause burns to mouth, throat and stomach.
Skin contact	:	Corrosive to the skin. Causes burns. Harmful in contact with skin. May cause sensitization by skin contact.
Ingestion	:	May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	:	Adverse symptoms may include the following: stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	:	Not available
Potential delayed effects	:	Not available

Long term exposure

Potential immediate effects	:	Not available
Potential delayed effects	:	Not available

Potential chronic health effects

Conclusion/Summary	:	Not available
General	:	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

Conclusion/Summary	:	Not available

12.2 Persistence and degradability

Conclusion/Summary : Not available

12.4 Mobility in soil

Soil/water partition coefficient (KOC) : Not available

Mobility : Not available

12.5 Results of PBT and vPvB assessment

PBT : P: Not available
B: Not available
T: Not available

vPvB : vP: Not available
vB: Not available

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

Regulatory information	14.1. UN number	14.2. UN proper shipping name	14.3. Transport hazard class(es)	14.4. Packing group

ADR	2735	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ALKYLETHERAMINE)	8	III
RID	2735	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ALKYLETHERAMINE)	8	III
ICAO/IATA	2735	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ALKYLETHERAMINE)	8	III
IMO/IMDG	2735	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (ALKYLETHERAMINE)	8	III

14.5. Environmental hazards

Environmentally hazardous and/or Marine Pollutant : No.

14.6 Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.'

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Other EU regulations

REACH Status : The substance(s) in this product has (have) been Pre-Registered and/or Registered, or are exempted from registration, according to Regulation (EC) No. 1907/2006 (REACH).

Aerosol dispensers : Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

EU - Prior Informed Consent. List of chemicals subject to the international PIC procedure (Annex I - Part 1) : Not listed

EU - Prior Informed Consent. List of chemicals subject to the international PIC procedure (Annex I - Part 2) : Not listed

EU - Prior Informed Consent. List of chemicals subject to the international PIC procedure (Annex I - Part 3) : Not listed

Seveso II Directive

This product is not controlled under the Seveso II Directive.

Danger criteria

Category
E2: Hazardous to the aquatic environment - Chronic 2

National regulations

International regulations

International lists : Australia inventory (AICS) All components are listed or exempted.
Canada inventory All components are listed or exempted.
Japan inventory All components are listed or exempted.
China inventory (IECSC) All components are listed or exempted.
Korea inventory All components are listed or exempted.
New Zealand Inventory (NZIoC) All components are listed or exempted.
Philippines inventory (PICCS) All components are listed or exempted.
United States inventory (TSCA 8b) All components are listed or exempted.
Taiwan inventory (CSNN) Not determined.

Chemical Weapons Convention List Schedule I Chemicals : Not listed

: Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

: Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

: Not listed

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DNEL = Derived No Effect Level
DMEL = Derived Minimal Effect Level
EUH statement = CLP-specific Hazard statement
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
PBT = Persistent, Bioaccumulative and Toxic
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Corr./Irrit. 1B, H314	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements : H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.
H314 Causes severe skin burns and eye damage.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Full text of classifications [CLP/GHS] :

Acute Tox. 4, H302: ACUTE TOXICITY: ORAL - Category 4
Acute Tox. 4, H312: ACUTE TOXICITY: SKIN - Category 4
Aquatic Chronic 2, H411: AQUATIC HAZARD (LONG-TERM) - Category 2
Aquatic Chronic 3, H412: AQUATIC HAZARD (LONG-TERM) - Category 3
Skin Corr./Irrit. 1B, H314: SKIN CORROSION/IRRITATION - Category 1B
Skin Corr./Irrit. 1C, H314: SKIN CORROSION/IRRITATION - Category 1C
Skin Sens. 1, H317: SKIN SENSITIZATION - Category 1

Full text of abbreviated R phrases :

R21/22- Harmful in contact with skin and if swallowed.
R34- Causes burns.
R43- May cause sensitization by skin contact.
R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of classifications [DSD/DPD] :

C - Corrosive
Xn - Harmful

Date of printing : 23.03.2015
Date of issue/ Date of revision : 24.03.2014
Date of previous issue : 19.09.2011
Version : 2.0

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